

HIGH TORQUE BRUSHLESS MICRO-GRINDER

Espert 500 Series

ESPERT 500 SERIES ◀◀



Espert 500 Standard Set

Code No.	9881 (120V)	Model	ES50C-HR
	9882 (230V)		

- Speed : 1,000~50,000 min⁻¹
- NAKANISHI Smart Switch
- Max. Output : 200W



Low Noise, Low Vibration

The brushless motor and incorporated cooling fan have reduced the vibration and noise levels models, resulting in a quieter, more comfortable work environment. Dramatically compared with conventional.

Wide Range of Collet Available

Collet sizes range from a tiny 0.3 mm up, with a wide variety of sizes available. (P.55)
Tools can be changed without the use of any spanners.



Espert 500 Compact Motor Handpiece

Code No.	9091	Model	ENK50C-HR
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Standard Size Collet : ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)

Features of Motor Handpiece

Speed : 1,000~50,000 min⁻¹

Speed is steplessly variable from 1,000~50,000 min⁻¹. Smooth and powerful torque is delivered at both high and low speeds. The extremely high maximum speed of 50,000 min⁻¹ allows high precision micro-machining.

2 Types of Motors

Very high torque from compact motors.

		NAKANISHI Smart Switch Color
• Compact Type	(ENK-500C) 140W	Blue
• Torque Type	(ENK-500T) 200W	Gray

NAKANISHI Smart Switch

The switch provides a click sensation and a confirmation tone is produced by the Controller when the switch is operated. The motor type is distinguishable by the switch color.



Excellent Durability

High performance brushless motor eliminates the need to change carbon brushes. NAKANISHI's internal load test has proven continuous use for more than 5,000 hours.



High Precision

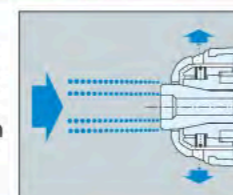
NAKANISHI's ultra-precision technology ensures bur concentricity of 0.02 mm or less, which allows for very high precision finishing.

Simple Screw on Attachments



Special Dust-Proof Mechanism

This handpiece has a patented built-in-dust protection system to prevent the infiltration of dust and debris into the front bearings. This NAKANISHI patented design assures long-term durability.



Micro Grinder & Handpiece Stand

This specially designed micromotor stand allows easy pick-up and set-down of the micro-grinder. Strong, but soft to the touch, the micro-grinder stand contains convenient, integrated storage compartments for adjustment spanners and a spare chuck.



9 Types of Attachments Available

9 different types of attachments making an almost infinite number of applications possible.



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ADVANCED HIGH PERFORMANCE CONTROLLER

Espert 500 Series

ESPERT 500 SERIES ◀◀



Espert 500 Torque Set

Code No.	9883 (120V)	Model	ES50T-HR
	9884 (230V)		



Portable Controller with Carrying Handle

Very convenient to be carried.



Features of Controller

Optimal Control via Microcomputer

The operation of all Espert 500 functions is controlled by a high performance microcomputer (CPU) that is programmed with NAKANISHI's proprietary technology. NAKANISHI's CPU has direct control of the brushless micro-grinder allowing smooth and highly precise cutting and polishing of a wide variety of materials. Bur "chatter" has been eliminated. The system automatically senses which micromotor is attached (ENK-500C or ENK-500T) and self adjusts to provide optimum micro-grinder performance.

Auto Cruise Function

The controller is equipped with an auto cruise function that operates the micro-grinder at a preset speed without the need to use the foot pedal. This function eliminates foot fatigue during prolonged operation.

Simplified Hand and Foot Pedal Control

You no longer need to push a switch on the controller to switch between hand and foot pedal control. If you want to operate the motor handpiece by hand simply push the NAKANISHI Smart Switch, if you want to use foot pedal control simply depress the foot pedal.

Memory Speed Function FiXspeed®

An exclusive new feature of the Espert 500 system, the FiXspeed® system allows the user to independently preset the speed of motor A and motor B. For example motor A can be set to maintain the speed set by the FiXspeed® system while motor B has variable control using a foot pedal. This function allows for unprecedented flexibility.

Eco-Friendly Design

The electronic circuits are designed using NAKANISHI's proprietary technology to meet eco-friendly expectations by minimizing power consumption. Since power demands are minimal, no significant heat is generated and no cooling fan is required.

Error Code Display Function

Detects trouble and failures occurring within the motor or unit and displays them as one of seven types of error codes (E0-E6). This reassuring function permits the user to correct the problem. Possible errors are overload, open circuit, motor lock, controller overheat, etc.



Other Features

- Self Check Function (Maintenance Mode)
- Smooth Operation • Operation Check Sound
- Highly Visible and easy to operate front panel
- 2-Digit Digital Display
- A/B 2 Motors Can Be Connected (Simultaneous motor operation is not allowable)

Code No.	9793 (120V)
	9794 (230V)
Model	NE96

*Please check the power source plug type (P.58).

Specifications

Description	Espert 500 Controller
Power Source	AC 120/230V, 50-60 Hz
Dimensions	W172 x D230 x H94 mm
Weight	2.6 kg

Accessories : Handpiece Holder : 1 pc.
Handpiece Stand : 1 pc.

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PRECISION BRUSHLESS MICRO-GRINDER

EsPERT 500 Sets

With Motor ON/OFF Switch

- Speed Range : 1,000~50,000 min⁻¹
- Microprocessor controlled for optimal motor control
- Hand Switch [NAKANISHI Smart Switch]
- Memory Speed Function [FixSpeed®]

**High Power &
High Torque !!**



EsPERT 500 Standard Set



1,000~50,000 min⁻¹ **140w**

- High Power System.
<Max. Output 140W>

Code No.	9881 (120V)
	9882 (230V)
Model	ES50C-HR

*Please check the power source plug type (P58).

- Standard Equipment
- Controller (NE96) : 1 pc.
 - Compact Motor Handpiece (ENK50C-HR) : 1 pc.

- Standard Accessories
- Collet ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)
 - Handpiece Holder : 1 pc. • Handpiece Stand : 1 pc.
 - Spanner (7 x 5.1) : 1 pc. • Pin Spanner (K-233) : 1 pc.
 - L Shaped Spanner (9) : 1 pc.

EsPERT 500 Torque Set



1,000~50,000 min⁻¹ **200w**

- Highest Power in its Class.
<Max. Output 200W>

Code No.	9883 (120V)
	9884 (230V)
Model	ES50T-HR

*Please check the power source plug type (P58).

- Standard Equipment
- Controller (NE96) : 1 pc.
 - Torque Motor Handpiece (ENK50T-HR) : 1 pc.

- Standard Accessories
- Collet ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)
 - Handpiece Holder : 1 pc. • Handpiece Stand : 1 pc.
 - Spanner (7 x 5.1) : 1 pc. • Pin Spanner (K-233) : 1 pc.
 - L Shaped Spanner (9) : 1 pc.

MOTOR-HANDPIECE ◀◀

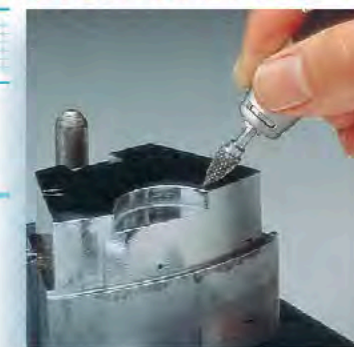
PRECISION BRUSHLESS MICRO-GRINDER

EsPERT 500 Motor Handpiece

With Motor ON/OFF Switch

1,000~50,000 min⁻¹

- Speed Range : 1,000~50,000 min⁻¹
- Microprocessor controlled for optimal motor control
- Hand Switch [NAKANISHI Smart Switch]
- Memory Speed Function [FixSpeed®]



EsPERT 500 Compact Motor Handpiece

1,000~50,000 min⁻¹ **140w**

Code No.	9091
Model	ENK50C-HR

Standard Size Collet

ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35)
Optional Collets : CHH group are shown in page (P55)

- Standard Accessories
- Spanner (7x5.1) : 1 pc.
 - Pin Spanner (K-233) : 1 pc.
 - L Shaped Spanner (9) : 1 pc.



EsPERT 500 Torque Motor Handpiece

1,000~50,000 min⁻¹ **200w**

Code No.	9092
Model	ENK50T-HR

Standard Size Collet

ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35)
Optional Collets : CHH group are shown in page (P55)

- Standard Accessories
- Spanner (7x5.1) : 1 pc.
 - Pin Spanner (K-233) : 1 pc.
 - L Shaped Spanner (9) : 1 pc.



◀◀ EsPERT 500 Controller (P26)
<Code No. : 9793 (120V) · Model : NE96>
<Code No. : 9794 (230V) · Model : NE96>

Code No.	d	D	L1	L2	L3	Weight	Max. Output	Speed Range	Collet
9091	ø13.3	ø26.8	59.4	107.8	167.2	210 g(*)	140W	1,000~50,000 min ⁻¹	ø0.3~ø3.175 mm CHH Group (P.55)
9092	ø13.3	ø28.3	59.4	121.4	180.8	250 g(*)	200W	1,000~50,000 min ⁻¹	CHH Group (P.55)

* Weight (w/o Coiled Cord)

Espert 500 Series System Chart

Code No.	Model
Attachment	
Ring Type	
9090	EHR-500
Lever Type	
1515	EHL-401
6 mm Torque Type	
1552	EHG-400
90° Angle Type	
1525	EIC-300
50° Angle Type	
1526	EKC-300
90° Angle Torque Type	
1551	ERA-270
LUSTER (Reciprocating motion)	
1516	ELS-100
MINI-LUSTER (Reciprocating motion)	
1554	EML-8
FINE BELT SANDER	
1145	EBS-101
Speed Reducer	
1/4 Speed Reducer	
1553	ERG-01B
* May be connected between the motor and the attachment when required increased torque.	
Motor	
Compact Motor and Cord	
9088	ENK-500C 1,000~50,000 min ⁻¹
Torque Motor and Cord	
9089	ENK-500T 1,000~50,000 min ⁻¹
Controller	
Espert 500 Controller	
9793 (120V)	NE96
9794 (230V)	
Sets	
Espert 500 Standard Set	
Code No.	Model
9881 (120V)	ES50C-HR
9882 (230V)	
Standard Equipment	
• Controller (NE96) : 1 pc.	
• Compact Motor Handpiece (ENK50C-HR) : 1 pc.	
• Collet: ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)	
Standard Accessories	
• Handpiece Holder : 1 pc. • Handpiece Stand : 1 pc.	
• Spanner (7 x 5.1) : 1 pc. • Pin Spanner (K-233) : 1 pc.	
• L Shaped Spanner (θ) : 1 pc.	
Emax EVOLUTION, ELECTER E-max and ROTUS attachments can be connected using these adaptors.	
Extension Adaptor	
1518	ECN-011
1/4 Speed Reducer	
1517	ERG-01

⚠ Details of Maximum Allowable speed on intermittent use or continuous use P.31~33

Espert 500 Series

Espert 500 Controller

Code No.	9793 (120V)
	9794 (230V)
Model	NE96

- Microprocessor controlled for optimal motor control.
- Memory Speed Function FIXspeed®.
- Power Source : AC120/230V, 50-60 Hz
- Dimensions : W172 x D230 x H94 mm
- Weight : 2.6 kg

Standard Accessories
 • Handpiece Stand : 1 pc. • Handpiece Holder : 1 pc.

*Please check the power source plug type (P.58).



Espert 500 Compact Type Motor

Code No.	9088
Model	ENK-500C

1,000~50,000 min⁻¹

- Incorporates the NAKANISHI Smart Switch for easy on/off operation.
- Small, lightweight, high-speed brushless DC motor.
- Output Power : 140W
- Max. Torque : 6.0 cN·m
- Cord Length : 1.5 m
- Weight : 115 g (w/o cord)

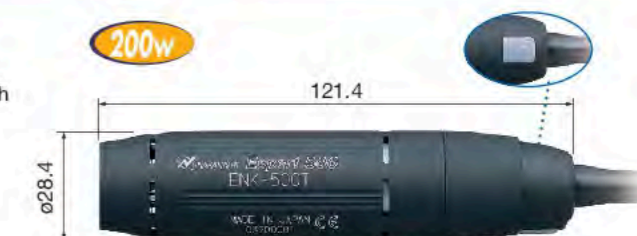


Espert 500 Torque Type Motor

Code No.	9089
Model	ENK-500T

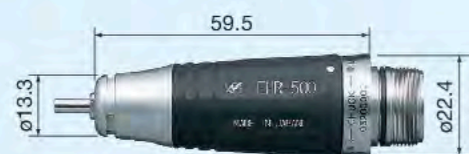
1,000~50,000 min⁻¹

- Incorporates the NAKANISHI Smart Switch for easy on/off operation.
- High-power, high-torque, high-speed brushless DC motor.
- Output Power : 200 W
- Max. Torque : 8.7 cN·m
- Cord Length : 1.5 m
- Weight : 160 g (w/o cord)



Ring Type Attachment

Code No. **9090** Model **EHR-500**



- 50,000 min⁻¹ Max.**
- High precision and high reliability is realized by micron precision.
 - Slim, lightweight design allows for fine finishing of delicate parts.
 - One-touch ring type bur replacement.

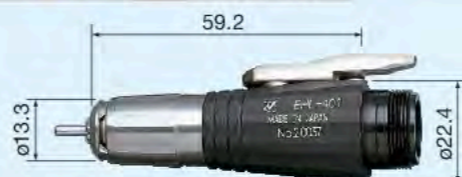


◆ Weight : 94 g
 ◆ Standard Size Collet
ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35)
 Optional Collets : CHH group are shown in page (P.55)

Standard Accessories
 • Spanner (7x5.1) : 1 pc. • Pin Spanner (K-233) : 1 pc.
 • L Shaped Spanner (9) : 1 pc.

Lever Type Attachment

Code No. **1515** Model **EHL-401**



- 50,000 min⁻¹ Max.**
- High precision and high reliability is realized by micron precision.
 - Slim, lightweight design allows for fine finishing of delicate parts.
 - Lever Type one touch bur release.



◆ Weight : 70 g
 ◆ Standard Size Collet
ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35)
 Optional Collets : CHH group are shown in page (P.55)

Standard Accessories
 • Spanner (7x5.1) : 1 pc. • Pin Spanner (K-233) : 1 pc.

6 mm Torque Type Attachment

Code No. **1552** Model **EHG-400**



- 40,000 min⁻¹ Max.**
 Please use it with Speed Reducer.
- Permits the use of ø6.0 mm shank burs.
 - Collet is tightened by a spanner.



◆ Weight : 110 g
 ◆ Standard Size Collet
ø6.0 mm (CHG-6.0)
 Optional Collets : CHG group are shown in page (P.55)

Standard Accessories
 • Spanner (10 x 10) : 1 pc.
 • Bar Wrench (K-212) : 1 pc.

90° Angle Torque Attachment

Code No. **1551** Model **ERA-270**



- 27,000 min⁻¹ Max.**
- Large gear for better durability and high load capacity.
 - Perfect for finishing bottom surfaces and other tight, hard to reach areas.
 - Suitable for polishing a flat surface at speed with a grinding disk pad.



◆ Speed Reduction Ratio : 1/1.5
 ◆ Weight : 107 g
 ◆ Standard Size Collet
ø3.0 mm (CHS-3.0)
 Optional Collets : CHS group are shown in page (P.56)

Standard Accessories
 • Spanner (8x5), (7x5.1), (20x24) : 1 pc. each

90° Angle Attachment

Code No. **1525** Model **EIC-300**



- 30,000 min⁻¹ Max.**
- Suitable for polishing a flat surface at speed with a grinding disk pad.
 - Capable of applications for rough cutting to mirror finishing.
 - Speed Reduction Ratio : 3/4



◆ Weight : 54 g
 ◆ Standard Size Collet
ø3.0 mm (CHC-3.0)
 Optional Collets : CHC group are shown in page (P.55)

Standard Accessories
 • Chuck Wrench (K-231) : 1 pc.
 • Spanner (20 x 24) : 1 pc.
 • Standard Accessories : 1 set

Code No.	Description	Package
64101	Rubber Pad (Small) O.D. ø10 mm	1 pc./pack
64102	Rubber Pad (Med) O.D. ø20 mm	
64103	Rubber Pad (Large) O.D. ø30 mm	
64133	Sand Paper Disk for small pad ø11 #180	5 pcs./pack
64137	Sand Paper Disk for small pad ø11 #600	
64153	Sand Paper Disk for med. pad ø21 #180	
64157	Sand Paper Disk for med. pad ø21 #600	
64173	Sand Paper Disk for large pad ø31 #180	
64177	Sand Paper Disk for large pad ø31 #600	

50° Angle Attachment

Code No. **1526** Model **EKC-300**



- 30,000 min⁻¹ Max.**
- Perfect for finishing bottom surfaces and other tight, hard to reach areas.
 - Suitable for polishing a flat surface at speed with a grinding disk pad.
 - Speed Reduction Ratio : 3/4. Use the motor in reverse rotation for clockwise rotation.



◆ Weight : 54 g
 ◆ Standard Size Collet
ø3.0 mm (CHC-3.0)
 Optional Collets : CHC group are shown in page (P.55)

Standard Accessories
 • Chuck Wrench (K-231) : 1 pc.
 • Spanner (20x24) : 1 pc.
 • Standard Accessories : 1 set

Code No.	Description	Package
64101	Rubber Pad (Small) O.D. ø10 mm	1 pc./pack
64102	Rubber Pad (Med) O.D. ø20 mm	
64103	Rubber Pad (Large) O.D. ø30 mm	
64133	Sand Paper Disk for small pad ø11 #180	5 pcs./pack
64137	Sand Paper Disk for small pad ø11 #600	
64153	Sand Paper Disk for med. pad ø21 #180	
64157	Sand Paper Disk for med. pad ø21 #600	
64173	Sand Paper Disk for large pad ø31 #180	
64177	Sand Paper Disk for large pad ø31 #600	

LUSTER Attachment (pistol-Type Polisher)

Code No. **1516** Model **ELS-100**



- 25,000 min⁻¹ Max.**
- High performance grinding & polishing with high power and reciprocating stroke.
 - Well-balanced, rubber-grip absorbs vibration.
 - Stroke Range : 0-6 mm (variable)
 - Reciprocating Stroke (variable) : 0-6,300 times/min.



◆ Weight : 680 g
 ◆ Max. tool shank diameter ø6.4 mm, Screw clamp type
 ◆ Standard Accessories
 • Allen Wrench (2 mm), (3 mm) : 1 pc. each
 • Lubricating Oil • Lubrication Nozzle for LUSTER
 • Standard Accessories : 1 set

Code No.	Description	Package
62502	Stone Holder	1 pc./pack
62505	Stone Holder	
62751	Spring Holder	
62526	Rectangular Pad	10 pcs./pack
62526	Rod for Rectangular Pad	
62527	Angle Rod	
62552	Sand Paper Tip #120	
62555	Sand Paper Tip #320	
62557	Sand Paper Tip #600	
62559	Sand Paper Tip #1000	

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MINI-LUSTER Attachment (Pencil-Type Reciprocating Polishing Finisher)

Code No. **1554** Model **EML-8** Stroke (0.8 mm)

Reciprocating motion



- 25,000 min⁻¹ Max.**
- High Speed reciprocating polisher for rapid finishing of small surfaces.
 - The lightweight pencil type design makes it very controllable.
 - Ideal for small, tight areas such as tight corners, ribs, etc.
 - Reciprocating Speed (variable) : 0-10,000 strokes/min
 - Weight : 130 g
 - Max. tool shank diameter $\phi 3.2$ mm, Screw clamp type

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Standard Accessories
• Allen Wrench (1.5mm) : 1 pc. • Standard Accessories : 1 set

Code No.	Description	Package
62751	Spring Holder	1 pc./pack
62510	Ceramic Fiber Grindstone Holder	
62814	Electroplated Diamond File 1.2 x 4 x 50 #100	
60737	Ceramic Fiber Grindstone 1 x 6 x 50 #1200	

FINE BELT SANDER Attachment

Code No. **1145** Model **EBS-101**



30,000 min⁻¹ Max.

- Very high belt speed, ideal for applications from deburring to radius finishing.
- Belt Speed : 0-705 m/min • Weight : 355 g
- Belt Sizes : 4, 6, 8 mm wide x 300 mm long

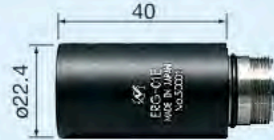
Standard Accessories
• Allen Wrench (3 mm) : 1 pc.
• Standard Accessories : 1 set

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Code No.	Description	Package
64902	Abrasive Belt Width 4mm #120	2 pcs. each
64904	Abrasive Belt Width 4mm #240	
64906	Abrasive Belt Width 4mm #400	
64912	Abrasive Belt Width 6mm #120	
64914	Abrasive Belt Width 6mm #240	
64916	Abrasive Belt Width 6mm #400	
64922	Abrasive Belt Width 8mm #120	
64924	Abrasive Belt Width 8mm #240	
64926	Abrasive Belt Width 8mm #400	

1/4 Speed Reducer

Code No. **1553** Model **ERG-01B**



- 30,000 min⁻¹ Max.**
- Mounted between an attachment and a motor.
 - The speed is reduced to 1/4 but the torque is multiplied by 4 times.
 - Suitable for high torque grinding process or drilling.
 - Weight : 65 g

Standard Accessories
• Pin Spanner (K-233) : 1 pc.

Extension Adaptor

Code No. **1518** Model **ECN-011**



- 40,000 min⁻¹ Max.**
- The Adaptor can be used with the attachments for Emax EVOLUTION, E-max and ROTUS you already have.
 - Weight : 31 g

Standard Accessories
• Spanner (20 x 24) : 1 pc.

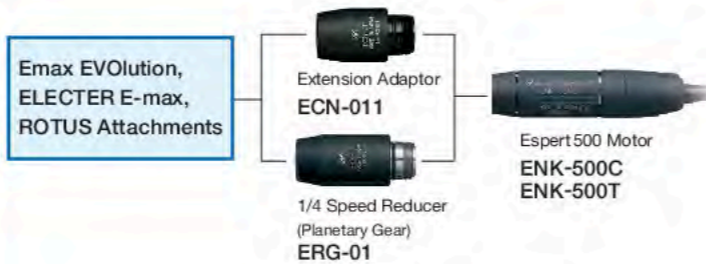
1/4 Speed Reducer

Code No. **1517** Model **ERG-01**



- 30,000 min⁻¹ Max.**
- The Speed Reducer can be used with the attachments for Emax EVOLUTION, E-max and ROTUS you already have.
 - The speed is reduced to 1/4 but the torque is multiplied by 4 times.
 - Suitable for high torque grinding process or drilling.
 - Weight : 62 g

Standard Accessories
• Pin Spanner (K-233) : 1 pc.



Esper 500 Series Spare Parts

Product	Description	Code No.	Model	Specifications
	Foot Pedal	1440	FC-40	• Variable Speed Control Foot Pedal
	Esper 500 Handpiece Stand	8104	K-274	
	Esper 500 Compact Motor Cord	9093	ENKCD-50C	• Compact Motor Cord • 1.5 m Long
	Esper 500 Torque Motor Cord	9094	ENKCD-50T	• Torque Motor Cord • 1.5 m Long

Precautions for using Nakanishi Tools

For safe use of the tools



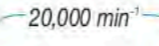

- Please read operation manuals before using any tools.
- Please keep all operation manuals on hand for reference whenever necessary.

Caution Incorrect use of the tools, or ignoring 'CAUTIONS for safety' described in the operating manuals, could cause fatal or serious bodily injury.

CAUTIONS

 Always use safety glasses, mask, face guard for your safety.	 Fasten the collet firmly. Make sure the tool is fully installed in the collet to avoid tool slippage.										
 Do not touch the tools when in operation. Make sure the work area is neat and there is sufficient light.	 Do not use damaged or broken electric cords and air hoses.										
 Do not use the tool where flammable liquids or gases exist.	 Start at low speed and increase gradually to insure safe work. This is particularly important for the use of new tools, large cutting tools and elastic tools such as rubber grindstone, sander and brush tools.										
 Do not leave operating tools. Confirm that the tool has stopped completely after switching off.	 Keep the tools and products in a cool, dry place.										
 Select proper tools and products for your application. Select tools carefully considering the performance of the tools, work procedure and type/shape of the material.	 Check the tools carefully before use. Confirm that the tools are free of chips, cracks, splits, scratches, irregular bondings, and out of round shanks, etc.										
 Fix the work material firmly in a vise and/or other clamping fixture.	 Stop grinding or polishing immediately whenever unusual sounds, vibrations, or wear are found. Restart the work only after the problem is found and corrected.										
 Do not wear loose clothing and/or accessories that may be caught in machinery. Long hair should be secured prior to machine operation.	 Only use attachments, parts, consumable articles and accessories produced by NAKANISHI.										
 Check all tools carefully before use. Clean the inside of the collet and tool shank, chips or fine metals inside the collet could cause tool slippage and result in damage to machinery or bodily injury.	 Do not apply high pressure to or pry with the tools. This can break and/or bend the tools. Use the tools within their design limitation. Excessive pressure will decrease the efficiency of your work and cause excessive wear of the tools.										
 The tools should be used by taking care of the overhang and below maximum allowable speed. The catalogue shows the maximum allowable speed at 13 mm overhang (distance between the face of the collet and the top of the tool shank).	Decrease the speed as shown in the table below, if you are using a longer overhang than 13 mm. <table border="1" data-bbox="771 1869 1305 1984"> <thead> <tr> <th>Overhang</th> <th>Maximum allowable speed (min⁻¹)</th> </tr> </thead> <tbody> <tr> <td>Less than 13 mm</td> <td>Shown in the catalogue (A)</td> </tr> <tr> <td>Less than 20 mm</td> <td>(A) x 0.5</td> </tr> <tr> <td>Less than 25 mm</td> <td>(A) x 0.3</td> </tr> <tr> <td>Less than 50 mm</td> <td>(A) x 0.1</td> </tr> </tbody> </table>	Overhang	Maximum allowable speed (min ⁻¹)	Less than 13 mm	Shown in the catalogue (A)	Less than 20 mm	(A) x 0.5	Less than 25 mm	(A) x 0.3	Less than 50 mm	(A) x 0.1
Overhang	Maximum allowable speed (min ⁻¹)										
Less than 13 mm	Shown in the catalogue (A)										
Less than 20 mm	(A) x 0.5										
Less than 25 mm	(A) x 0.3										
Less than 50 mm	(A) x 0.1										

Symbols used in NAKANISHI Tools Catalogue

	Shank Diameter Shows shank diameter of the tools. Nakanishi produces tools with several shank diameters. * Nakanishi micro grinders utilize a collet system, which insures maximum precision. Therefore, please use the collet that best corresponds to the tool shank diameter.
	Standard Package One package is the minimum shipping unit. This number shows the number of pieces in the standard package (bag, box and etc.). Please order the number of packages needed for the desired quantity.
	Maximum allowable speed Do not exceed the maximum allowable tool speed. For your safety, use the tools below the indicated allowable speed. Start at low speed and increase gradually to insure safety. The preceding is particularly important for the use of new tools and machines. * Maximum allowable speed assumes an overhang of less than 13mm. Decrease speed if the overhang is more than 13mm. Refer to "Precautions for using Nakanishi Tools" on the next page * Check the tools and machinery for mechanical defects prior to each use.
	Grit This shows grain size of various grinding tools. Rough Cutting 46, 54, 60, 70, 80, 90 Medium Cutting 100, 120, 150, 180 Pre Finishing 220, 240, 280, 320, 400 Finishing 500, 600, 700, 800, 1000 Fine Finishing and Mirror Polishing 1200, 1500, 1800, 2000, 3000, 4000, 6000, 8000

Code No. **62801** — End Code number on each page

NAKANISHI's EXCLUSIVE TOOLS

1 Shank Electroplated Diamond File

Part	Thickness	Grain	Code	Angle
Part 1.4	0.2mm / 0.3mm	#200 / #400	62801 / 62802	45°
Part 1.4	0.2mm / 0.3mm	#200 / #400	62801 / 62802	90°
Part 1.2	0.2mm / 0.3mm	#100 / #200	62811 / 62812	45°
Part 1.2	0.2mm / 0.3mm	#100 / #200	62811 / 62812	90°
Part 1.4	0.2mm / 0.3mm	#100 / #200	62815 / 62816	45°
Part 1.4	0.2mm / 0.3mm	#100 / #200	62815 / 62816	90°
Part 1.4	0.2mm / 0.3mm	#100 / #200	62821 / 62822	45°
Part 1.4	0.2mm / 0.3mm	#100 / #200	62821 / 62822	90°
Part 1.6	0.2mm / 0.3mm	#100 / #200	62825 / 62826	45°
Part 1.6	0.2mm / 0.3mm	#100 / #200	62825 / 62826	90°

Standard package quantity

Shank diameter of the tool

Maximum allowable speed

Total length of the tool (mm)

Exclusive Tools of "50° & 90° ANGLE"

Special tools for Nakanishi Micro-grinder "Angle Attachment". Highly efficient for grinding, polishing, finishing, etc.

Special Rubber Pad For Abrasive and

Note: Specifications may be changed without notice. Colors of the tools in this catalogue may not be the same as actual colors due to printing limitations.

NAKANISHI's EXCLUSIVE TOOLS

Exclusive Tools of
Electromotive Polisher

"LUSTER", "MINI-LUSTER", "SWING-LUSTER"

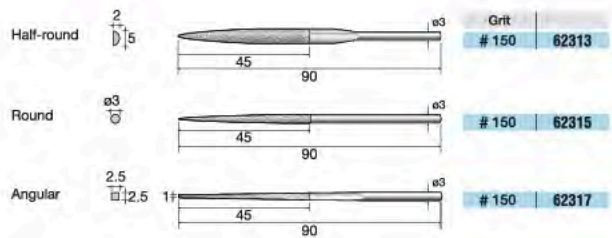
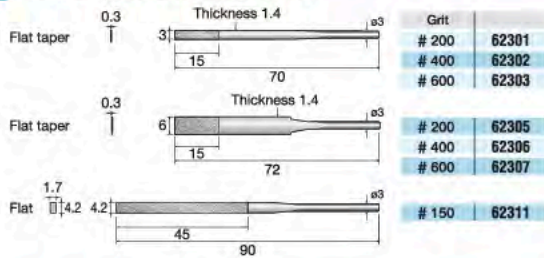


LUSTER

Best for finishing large open work areas.

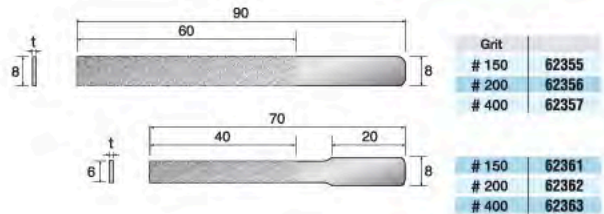
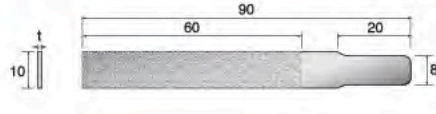
SHANK ø3.0

1 pc./pack Electroplated Diamond File



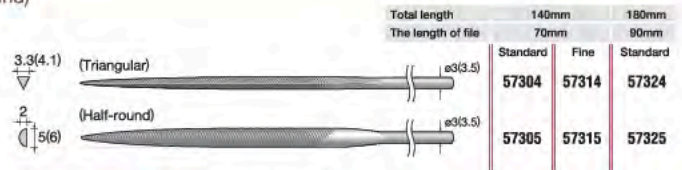
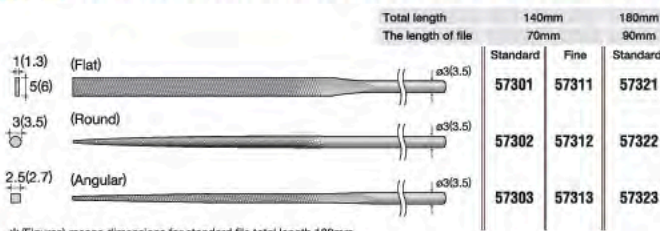
1 pc./pack Diamond File Flat Type

* Use with stone holder No.62502.



SHANK ø3.0, ø3.5

3 pcs./pack Precision Finishing Files (Flat, Round, Angular, Triangular, Half-Round)

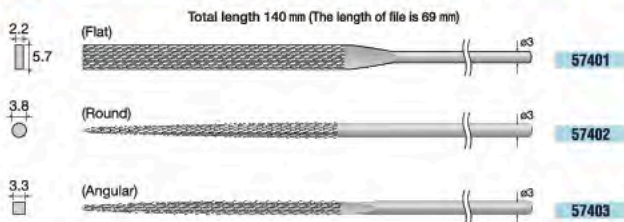


- 5 files-pack set**
- **Standard (total length 140mm) set** (No.57301~No.57305 : 1pc. each) 57309
 - **Fine (total length 140mm) set** (No.57311~No.57315 : 1pc. each) 57319
 - **Standard (total length 180mm) set** (No.57321~No.57325 : 1pc. each) 57329

* (Figures) means dimensions for standard file total length 180mm.

SHANK ø3.0

3 pcs./pack Rasps for plastics and wood working (Flat, Round, Angular, Triangular, Half-Round)



- 5 files-pack set**
- **Rasps set for plastics and wood working** for plastics and wood working (No.57401~No.57405 : 1pc. each) 57410

Electrically Driven

Air Driven

General Parts

Exclusive Tools

EXCLUSIVE TOOLS

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